

(54) CORDIERITE BODY

(57)

ABSTRACT

A ceramic comprising predominately a cordierite-type phase approximating the stoichiometry $\text{Mg}_2\text{Al}_4\text{Si}_5\text{O}_{18}$ and having a coefficient of thermal expansion ($25\text{--}800^\circ\text{C.}$) of greater than $4 \times 10^{-7}/^\circ\text{C.}$ and less than $13 \times 10^{-7}/^\circ\text{C.}$ and a permeability and a pore size distribution which satisfy the relation $2.108 (\text{permeability}) + 18.511 (\text{total pore volume}) + 0.1863 (\text{percentage of total pore volume comprised of pores between 4 and 40 micrometers}) > 24.6$. The ceramic is suitable in the fabrication of cellular, wall-flow, diesel particulate filters having a pressure drop in kPa that at an artificial carbon soot loading of 5 grams/liter and a flow rate of 26 scfm is less than $8.9 - 0.035 (\text{number of cells per square inch}) + 300 (\text{cell wall thickness in inches})$, a bulk filter density of at least 0.60 g/cm^3 and a volumetric heat capacity of at least $0.67 \text{ J cm}^{-3} \text{ K}^{-1}$ as measured at 500°C.